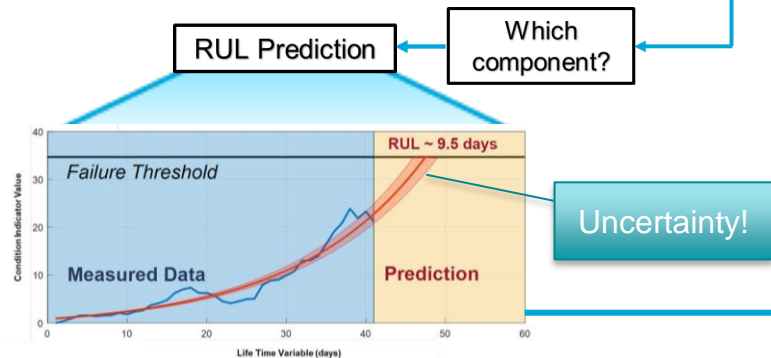
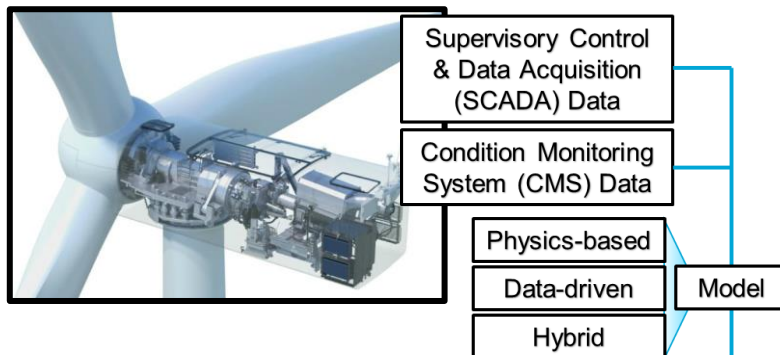




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**O&M costs are significant!
 esp. offshore
 (Up to 23% of total cost)**

**Minimize maintenance costs
 and maximize availability**

