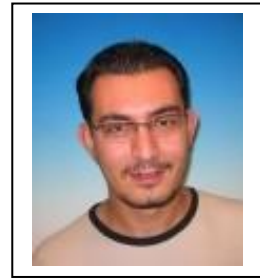


Recovery of succinic acid for bio-based C₄ bifunctional building block production

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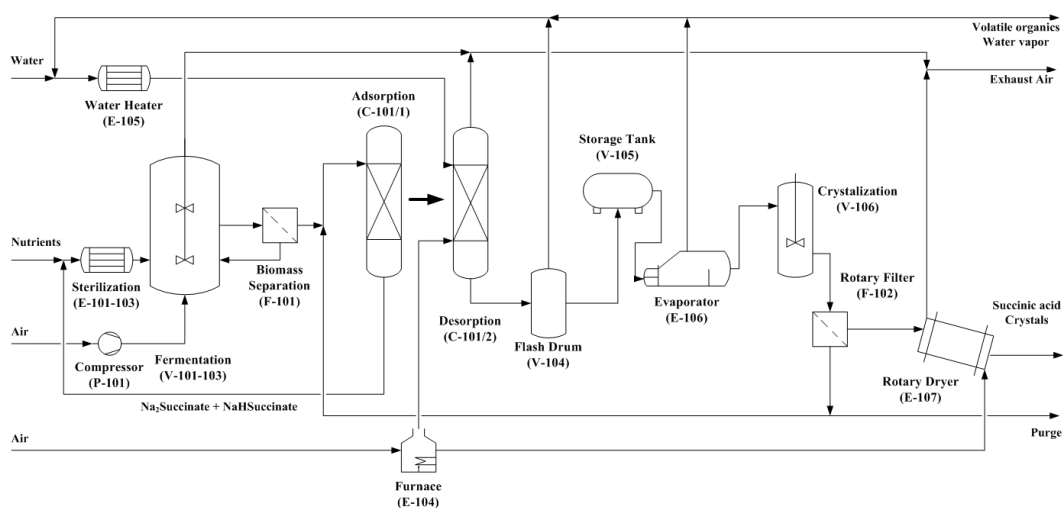


Description

Renewable carbon sources can replace petrochemical sources for C₄ building block production. This requires fermentation and product recovery. After an initial study on the potential of gamma-butyrolactone, the focus was on recovery of succinic acid, which can be used in a wide range of products, in particular polyesters.

It was assumed that a low pH fermentation would be developed, and that recovery of succinic acid from a clarified broth would be required. Three different hydrophobic zeolites were screened for succinic acid adsorption. CVB-28014 showed the highest equilibrium loading and was used for adsorption process development.

For desorption, the use of bases was avoided to prevent succinate salt formation. Regeneration with hot water ($T > 150\text{ }^{\circ}\text{C}$) was selected as the most promising desorption option. In the designed process (see Figure), a pH 4 fermentation is performed with pH control by in-situ succinic acid removal. The downstream costs of this process were modest.



Dissertation

Ç. Efe, Recovery of succinic acid for bio-based C₄ bifunctional building block production, PhD thesis, Delft University of Technology, 2011 <http://resolver.tudelft.nl/uuid:46516b5b-6e67-4155-90ab-2788011a0361>

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 2. Ç. Efe, L.A.M. van der Wielen, A.J.J. Straathof, High Silica Zeolites as an Alternative to Weak Base Adsorbents in Succinic acid Recovery, [Ind. Eng. Chem. Res. 49 \(2010\) 1837-1843](#)
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